

LFT-G[®] PA66-NA-LCF50A

Product Name	● LFT-G [®] PA66-NA-LCF50A
Resin Description	● PA66 (Polyamide 66)
Fiber Type	● Long Carbon Fiber
Fiber Content	● 50%
Color	● Black, and custom colors
Processed Method	● Injection molding

Physical**Typical Characteristic****Testing Standard**

比重 Specific Gravity	1.33 g/cm ³	ASTM D-792
成型收缩率 Molding Shrinkage	0.2-0.4 %	ASTM D-955 (1/8 in (3.2 mm)section)

Mechanical**Typical Characteristic****Testing Standard**

拉伸强度 Tensile Strength	308 MPa	ASTM D-638
拉伸模量 Tensile Modulus	36227 MPa	ASTM D-638
拉伸伸长率 Tensile Elongation	0.5-1.2 %	ASTM D-638
弯曲强度 Flexural Strength	435 MPa	ASTM D-790
弯曲模量 Flexural Modulus	28509 MPa	ASTM D-790
悬臂梁缺口冲击强度 Notched Izod Impact	352 J/m	ASTM D-256

LFT-G[®] PA66-NA-LCF50A

Flammability

Typical Characteristic

Testing Standard

阻燃性

Flame Retardant

HB @ 1.5 mm

ASTM D-635

Injection

Typical Characteristic

注塑压力

Injection Pressure

60-110 MPa

熔体温度

Melt Temperature

270-310 ° C

模具温度

Mould temperature

85~115 ° C

干燥

Pre-drying

3-5hrs @ 120 ° C

水分含量

Moisture Content

0.05 %

Processing Notes

Molding guidelines and processing conditions for LFT-G[®] long fiber composite pellets are available in our Material Processing Guide. Please contact our technical support team if you require additional information regarding processing a particular product or guidance resolving problems.

Values included in this Property Data Sheet are based on limited laboratory test specimens. These values are typical values and are not meant to be used for setting maximum or minimum values for specification purposes. Any determination of the suitability of the materials shown in this property data sheet for use by the end user is the sole responsibility of the user, who must assure himself that the material as subsequently processed meets the need of his particular product or use. To the best of our knowledge the information in this publication is accurate and reliable, LFT-G[®] does not assume any liability whatsoever for the accuracy of this information.

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Availability : Global